



VELUX AMERICA, LLC.
P.O. Box 5001
Greenwood, South Carolina 29648-5001
(864) 941-4828
www.veluxusa.com

VELUX FS, VS, VSE, AND VSS DECK MOUNT GLASS-GLAZED UNIT SKYLIGHT
VELUX FCM, VCE, VCS, VCM GSM, TZR, TZRL, TZRQ and CURB MOUNT GLASS-GLAZED UNIT SKYLIGHTS
VELUX CC2 CURB MOUNT PLASTIC-GLAZED CIRCULAR UNIT SKYLIGHTS
VELUX SUN TUNNEL SKYLIGHTS (TCC, TCR, TGC, TGF, TGR, TMF, and TMR) (PLASTIC-GLAZED TUBULAR DAYLIGHTING DEVICES)

CSI Section:
08 62 00 Unit Skylights

1.0 RECOGNITION

VELUX America, LLC's Deck Mount Glass-Glazed Unit Skylights, Curb Mount Glass-Glazed Unit Skylights, Curb Mount Plastic-Glazed Circular Unit Skylights and Tubular Daylighting Devices recognized in this report have been evaluated for use as glazed skylights. The structural performance, air and water tightness, operating forces, durability and thermal and optical performance properties of the Deck Mount Glass-Glazed Unit Skylights, Curb Mount Glass-Glazed Unit Skylights, Curb Mount Plastic-Glazed Circular Unit Skylights, and Tubular Daylighting Devices were evaluated, as applicable, for compliance with the following codes:

- 2021, 2018, and 2015 International Building Code® (IBC)
- 2021, 2018, and 2015 International Residential Code® (IRC)
- 2021, 2018, and 2015 International Energy Conservation Code® (IECC)
- 2022 California Building Code (CBC) – attached Supplement

2.0 LIMITATIONS

Use of the VELUX Deck Mount Glass-Glazed Unit Skylights, Curb Mount Glass-Glazed Unit Skylights, Curb Mount Plastic-Glazed Circular Unit Skylights, and Tubular Daylighting Devices recognized in this report is subject to the following limitations:

2.1 VELUX Deck Mount Glass-Glazed Unit Skylights, Curb Mount Glass-Glazed Unit Skylights, Curb Mount Plastic-Glazed Circular Unit Skylights, and Tubular Daylighting

Devices shall be installed in accordance with the applicable code, the manufacturer's instructions, and this report. In the event of a conflict, the more restrictive governs.

2.2 Deck and curb mount glass-glazed unit skylights shall not be used in Type I or II construction, over acid fume-containing spaces, in wind-borne debris regions, or where unusual loading is expected.

2.3 Deck and curb mount glass-glazed unit skylights that are set at an angle of less than 45 degrees from the horizontal shall be mounted at least 4 inches (102 mm) above the plane of the roof except for Group R-3 occupancies with a minimum roof slope of 3-units vertical in 12-units horizontal.

2.4 Light transmitting plastic of tubular daylighting devices shall be mounted at least 4 inches (102 mm) above the plane of the roof except: 1) for Group R-3 occupancies having a minimum roof slope of 3-units vertical in 12-units horizontal; or 2) for buildings where a non-classified roof covering is permitted.

2.5 Aggregate area, separation and location of tubular daylighting devices shall be in accordance with the IBC Sections 2606.7, 2610.5, 2610.6, 2610.7, 2610.8; and the 2021 and 2018 IBC Section 803.1.2 (2015 IBC Section 803.1.1) for those occupancies within the scope of the IBC.

2.6 Installation of skylights and tubular daylighting devices shall be in accordance with IRC Section R308.6 for those occupancies within the scope of the IRC.

2.7 Edges of light transmitting plastic of tubular daylighting devices shall be protected by metal or noncombustible edge material except where non-classified roof coverings are permitted.

2.8 Electric motor-driven sash operators, in VSE, VSS, VCE, and VCS skylights shall comply with the applicable electrical code requirements and are subject to approval of the building official.

2.9 VELUX Deck Mount Glass-Glazed Unit Skylights, Curb Mount Glass-Glazed Unit Skylights, and Tubular Daylighting Devices recognized in this report are produced by VELUX America, LLC in Greenwood, SC. VELUX Curb Mount Plastic-Glazed Circular Unit Skylights are produced by Velux America, LLC in Wells, ME. Velux GSM Skymax is produced in Wells, ME, and Sparks, NV.

3.0 DECK MOUNT GLASS-GLAZED UNIT SKYLIGHTS

3.1 Uses: VELUX® FS, VS, VSE, and VSS No Leak Skylights™ are unit skylights complying with IBC Section 2405.5 that provide natural light and views into the interior



of building spaces. The skylights are intended for use on building roofs sloped from 3-units vertical in 12-units horizontal (25-percent slope) to 85 degrees from the horizontal. Each unit contains an integral supporting frame with continuous mounting flange intended for direct attachment to roofing substrate. VS, VSE, and VSS skylights provide natural ventilation via an operable top-hinged sash. FS units are fixed. The glass is continuously supported on all four sides.

3.2 Description

3.2.1 Insulating Glass Units: Insulating glass units (IGU), used in deck mount glass-glazed unit skylights complying with Section 10.2 of AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11, comply with ASTM E2190 and are constructed from a 1/8-inch (3.2 mm) thick clear Low-E³-coated tempered glass lite outboard, a sheet of 7/32-inch (5.6 mm) thick laminated glass lite inboard and a stainless-steel spacer system for an overall thickness of 3/8-inch (15.9 mm). The laminated glass lite inboard is comprised of two sheets of 3/32-inch (2.4 mm) thick heat strengthened glass that are each permanently bonded to either a 0.030 or 0.090 inch (0.8 or 2.3 mm) thick polyvinyl butyral (PVB) clear interlayer. When increased thermal performance is desired, an additional Low-E coating is applied on the interior glass surface of the IGU. The space between glass lites is filled with 95 percent argon gas.

3.2.2 Assembly Details: Condensation control gasketing for all skylight models directs accumulated water droplets from the inner glass surface to the exterior without compromising required air tightness.

VELUX FS, VS, VSE, and VSS skylights consist of several integrated components: one panel of flat IGU top-mounted onto an aluminum-clad wood sash (VS, VSE, and VSS), or directly onto an aluminum-clad wood frame (FS). The top-hinged sash on any VS, VSE, or VSS skylight is fastened to and supported on a similar aluminum-clad wood frame. Sash and frames are manufactured from white-finished pine wood having a nominal specific gravity of 0.47 and are covered on the weather-exposed sides with roll-formed aluminum cladding that is coated with Kynar and lacquer.

Frames have mortised corners secured with adhesive and aligned and stabilized by a 1 3/4 inch (44.5 mm) long corner nail. A continuous galvanized steel mounting flange with mitered and welded corners is attached to the lower part of the frame and rests upon a foam isolation pad to interface with the mounting surface. Galvanized nails secure the flange to the frame every 9 inches (229 mm) or less. Only the VS, VSE, and VSS frames have a support ledge all around the interior face, to which a gasket is stapled for a tight seal with the sash frame. The frames also support the fixed half of the extruded aluminum sash hinge on the top of the frame head, fastened with 1 inch (25.4 mm) long No. 8 screws spaced at 10 inches (254 mm) on center.

VELUX VS, VSE, and VSS skylight sashes also use a mortise joint corner construction with one 5/16-inch (7.9 mm) long staple at each corner. The rotating half of the extruded aluminum hinge is fastened with 1 inch (25.4 mm) long No. 8 screws spaced at 10 inches (254 mm) on center. The IGU is secured with hot-applied primary sealant bonded to roll formed aluminum glazing retaining profiles that are secured to the sash or frame using No. 8 stainless steel screws of various lengths, 1 and 2 1/2 inches (25.4 and 63.5 mm) for VS, VSE, and VSS, and 1 1/4 inch (31.8 mm) for FS spaced every 9 inches (229 mm). All VS, VSE, and VSS skylights are equipped with insect screens.

VSE and VSS skylights employ an electric motor-driven sash operator with radio frequency remote control and have exterior sensors to automatically trigger the operator to close an open sash when rain droplets are present. VSS skylights use solar powered batteries to operate the sash. VS skylights utilize a manually-driven rotary operator.

Sizes, general dimensions, and fastener requirements for deck mount units are described in [Tables 1](#) (FS) and [2](#) (VS/VSE/VSS) and [Figures 1](#) (FS), [2](#) (FS), [3](#) (VS/VSE/VSS) and [4](#) (VS/VSE/VSS) of this report. Certified energy, light and comfort factors (U, SHGC, VT, and CR) shall conform to the IRC Section N1101.10.3, and IECC Sections C303.1.3 and R303.1.3 (NFRC 100 and 200), and NFRC 500 for all sizes and are shown in [Table 3](#) of this report.

3.2.3 Design and Installation: Based on the positive and negative performance grade ratings listed in [Tables 1](#) and [2](#) of this report, the product size(s) shall be selected that have performance grades in excess of the design pressures that are applicable to the unit's final location. Uplift wind ratings recognized in this report are based on attachment to a lumber substrate exhibiting a minimum specific gravity of 0.43 as defined in Table 12.3.3A of the ANSI/AWC NDS with full nail engagement. Installation on wood substrates with a specific gravity less than 0.43 may result in a lower wind uplift rating. Deck mount units shall be installed into a minimum of 1/2 inch plywood decking.

4.0 CURB MOUNT GLASS-GLAZED UNIT SKYLIGHTS

4.1 Uses: VELUX® FCM, VCE, VCM, VCS No Leak Skylights™, and GMS SkyMax are unit skylights complying with IBC Section 2405.5 that provide natural light and views into the interior of building spaces. The skylights are intended for use on building roofs sloped from 0° (0:12 slope) from the horizontal to 60° (21:12 slope) from the horizontal. Each unit is designed to attach to a site-built curb that is constructed from nominal 2-inch (50.8 mm) by 4-inch (102 mm) wood members of sufficient strength to transfer the skylight loads to the framing members. Skylights may be attached to other curb materials of equal or greater size and strength. VCE, VCM, and VCS skylights provide natural ventilation via an operable top-hinged sash supported by an integral frame assembly. FCM and GSM SkyMax units are



fixed. The glass is continuously supported on all four sides using a roll-formed aluminum frame (assembled with ASA corner keys) to resist uplift wind loads. Curb mount products are particularly well-suited for replacement of existing curb-mounted skylights.

4.2 VELUX® FCM, VCE, VCM, and VCS NO LEAK SKYLIGHTS™ Description

4.2.1 Insulating Glass Units: Insulating glass units (IGU), used in curb mount glass-glazed unit skylights complying with Section 10.2 of AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11, comply with ASTM E2190 and are constructed from either a 1/8-inch (3.2 mm) or 5/32-inch (3.97 mm) thick clear Low-E³-coated tempered glass lite outboard, a sheet of 7/32-inch (5.6 mm) thick laminated glass lite inboard and a stainless-steel spacer system for an overall thickness of 5/8-inch (15.9 mm). For FCM, a centered 1/8-inch (3.2 mm) tempered glass lite may be added, creating a three-pane assembly with an overall thickness of 0.984 inches (25 mm). The Laminated glass lite inboard is comprised of two sheets of 3/32 inch (2.4 mm) thick heat strengthened glass that are each permanently bonded to either a 0.030 or 0.090 inch (0.8 or 2.3 mm) thick polyvinyl butyral (PVB) clear interlayer. When increased thermal performance is desired, an additional Low-E coating is applied on the interior glass surface of the IGU. The spaces between glass lites are filled with 90 percent argon gas.

4.2.2 Assembly Details: Condensation and air leakage control is accomplished through the use of baffled weep holes in the pane support gasketing.

VELUX FCM, VCE, VCM, and VCS skylights consist of several integrated components. One panel of aluminum-framed flat IGU is bottom-mounted onto a rigid polyvinyl chloride (PVC) sash for the VCE, VCM, and VCS skylights and is directly mounted in the field onto the site-built curb for the FCM skylight. Hot-applied primary sealant is bonded to the aluminum frame prior to IGU placement, for all three models. Top-hinged sashes on the VCE, VCM, and VCS Skylights are fastened to and supported on a similar rigid PVC frame with extruded aluminum counter flashing. This frame is supported in the field by the site-built curb. VELUX FCM skylight utilizes a dual-durometer thermoplastic elastomer (TPE) inner frame gasket that is stapled to the glazing frame to lock the IGU in place for sealant curing and handling stability. VCE, VCM, and VCS counter flashing is a mitered and welded frame that is used to fasten the entire unit to the site-built curb. All VELUX VCE, VCM, and VCS skylights are equipped with insect screens.

VCE and VCS skylights employ an electric motor-driven sash operator with radio frequency remote control and have exterior sensors to automatically trigger the operator to close an open sash when rain droplets are present. VCS skylights use solar powered batteries to operate the sash. VCM skylights utilize a manually-driven rotary operator. Sizes, general dimensions and fastener requirements for curb mount

units are described in [Tables 4](#) (FCM) and [5](#) (VCE/VCM/VCS) and [Figures 5](#) (FCM), [6](#) (VCE/VCM/VCS) and [7](#) (VCE/VCM/VCS) of this report. Certified energy, light, and comfort factors (U, SHGC, VT, and CR) for all sizes shall conform to IRC Section N1101.10.3, and IECC Sections C303.1.3 and R303.1.3 (NFRC 100 and 200), and NFRC 500. The ratings are shown in [Table 6](#) of this report.

4.3 GSM SkyMax Description:

4.3.1 Insulating Glass Units: Insulating glass units (IGU) used in the GSM SkyMax curb mount glass-glazed unit skylights complying with Section 10.2 of AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11 comply with ASTM E2190. The GSM SkyMax is produced with a 99-100 series IGU and a 99-200 series IGU. The 99-100 IGU is constructed from a 1/4-inch (6 mm) thick clear Low-E3 coated tempered outer pane of glass over a 5/16 inch (5 mm) over 5/16 inch (5 mm) heat strengthened glazing with .060 PVB polyvinyl butyral interlayer clear laminated pane and 0.37 inch (9.5mm) Argon gas infill with stainless steel spacer or thermoplastic spacer for an overall insulated glass thickness of 1 1/16 inch (27 mm). The 99-200 IGU is constructed from a 1/4 inch (6 mm) thick clear Low-E3 coated tempered outer pane of glass over a 5/16 inch (5 mm) over 5/16 inch (5mm) heat strengthened clear glazing with .090 PVB polyvinyl butyral interlayer clear laminated pane and 0.33 inch (8.5 mm) Argon gas infill with stainless steel spacer or thermoplastic spacer for an overall insulated glass thickness of 1 1/16 inch (27 mm). The spaces between glass lites for both series are filled with 90 percent argon gas.

4.3.2 Assembly Details: Condensation and air leakage control is accomplished through the use of baffled weep holes in the pane support gasketing.

GSM SkyMax skylights consist of several integrated components. Each unit has IGU which is retained by an aluminum frame attached to a continuous rigid PVC curb. A retaining gasket is used between the retaining frame and outer glazing, and a VHB tape between the inner glazing and the PVC curb. The entire unit is supported in the field by the site-built curb.

4.3.3 Design and Installation: Based on the positive and negative performance grade ratings listed in [Tables 4](#), [5](#), and [7](#) of this report, the product size(s) shall be selected that have performance grades in excess of the design pressures that are applicable to the unit's final location. Uplift wind ratings recognized in this report are based on attachment of the curb to a lumber substrate exhibiting a minimum specific gravity of 0.43 as defined in Table 12.3.3A of the ANSI/AF&PA NDS with full nail engagement. Installation on lumber substrates with a specific gravity less than 0.43 may result in a lower wind uplift rating. Skylights shall be attached to the curb with corrosion resistant #10 x 2.125 -inch (54mm) self-drill point panhead screws spaced at 8-inches on-center and installed 4inches from corners of skylight.



GSM SkyMax Certified energy, light, and comfort factors (U, SHGC, VT, and CR) for all sizes shall conform to IRC Section N1101.10.3, and IECC Sections C303.1.3 and R303.1.3 (NFRC 100 and 200), and NFRC 500. The ratings are shown in Table 8 of this report.

4.4 TZR, TZRL, and TZRQ

4.4.1 Insulating Glass Units: Insulating glass units (IGU), used in the TZR, TZRL, and TZRQ glass-glazed unit skylights complying with Section 10.2 of AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11, comply with ASTM E2190, and they are dual pane constructed from an 1/8-inch (3.2 mm) tempered glass lite outboard, either a 1/8 inch (3.2 mm) tempered glass lite outboard or 5/32-inch (7 mm) thick clear annealed with 26-gauge steel wire scrim tempered inboard and a stainless-steel spacer system for an overall thickness of 0.74-inch (18.8 mm) or 0.75-inch (19 mm), respectively. The spaces between glass lites are filled with 90 percent argon gas.

4.4.2 Assembly Details: Condensation and air leakage control is accomplished through the use of baffled weep holes in the pane support gasketing. TZR, TZRL, and TZRQ skylights consist of several integrated components. The TZR standard series consists of curb-mount skylight roof section only. The TZRL & TZRQ series consist of low profile flashing that mount to the roof deck, projects 4 inches (102 mm) upward and aligns the flat glass skylight to be parallel to the roof deck. The diffuser is for use where a rigid ceiling will support the diffusers and lower tunnel. This assembly holds two or three light diffusing acrylic glazing layers, with two being standard. One additional layer is recommended when the attic insulation is at the ceiling and available as part of the 'residential' Energy Kit. That kit also includes a heat gain diffuser that is installed at the upper end of the tunnel support ring 14 inch (356 mm).

One panel of aluminum-framed flat IGU is bottom-mounted onto a rigid dual-durometer thermoplastic elastomer (TPE) inner frame gasket and is directly mounted in the field onto the site-built curb. Hot-applied primary sealant is bonded to the aluminum frame prior to IGU placement. This frame is supported in the field by the site-built curb for the TZR and TZRL. The TZRQ uses a pre-installed metal pan flashing. The skylight utilizes a dual-durometer thermoplastic elastomer (TPE) inner frame gasket that is stapled to the glazing frame. The IGU is set into a bed of sealant and corner keys hold the glazing in place for sealant curing and handling stability. The skylights are attached to an interior diffuser assembly joined by a rigid metallic tunnel tube with a reflective interior surface.

4.4.3 Design and Installation: Based on the positive and negative performance grade ratings listed in Tables 13 of this report, the product size(s) shall be selected that have performance grades in excess of the design pressures that are applicable to the unit's final location. Uplift wind ratings recognized in this report which are based on attachment of

the curb to a lumber substrate exhibiting a minimum specific gravity of 0.43 as defined in Table 12.3.3A of the ANSI/AF&PA NDS with full nail engagement. Installation on lumber substrates with a specific gravity less than 0.43 may result in a lower wind uplift rating. Skylights shall be attached to the curb with eight (8) zinc coated stainless steel screws corrosion resistant #8 x 1.75-inch (45 mm) self-drill point panhead screws installed in the predrilled holes. Figure 13 depicts the TZR, TZRL, and TZRQ skylights. Certified energy, light, and comfort factors (U, SHGC, VT, and CR) for all sizes shall conform to IRC Section N1101.10.3 and IECC Sections C303.1.3 and R303.1.3 (NFRC 100 and 200), and NFRC 500. The ratings are shown in Table 14 of this report.

5.0 CURB MOUNT PLASTIC-GLAZED CIRCULAR UNIT SKYLIGHTS

5.1 Uses: VELUX CC2 (Figure 12) are unit skylights complying with IBC Section 2405.5 that provide natural light and views into the interior of building spaces. The skylights are intended for use on building roofs sloped from 0° (0:12 slope) from the horizontal plane to 60° (21:12 slope) from the horizontal plane. Each unit is designed to attach to a site-built curb that is constructed from nominal 2-inch (50.8 mm) by 4-inch (102 mm) member of sufficient strength to transfer the skylight loads to the framing members. Skylights may be attached to other curb materials of equal or greater size and strength. CC2 units are fixed. Plastic glazing is continuously supported on the entire circumference of the dome glazing using a roll-formed aluminum to resist uplift wind loads.

5.2 Description

5.2.1 Acrylic Dome: The acrylic dome materials comply as Class CC2 light-transmitting plastics in accordance with criteria prescribed in IBC Section 2606.4 and the standard referenced in IBC Section 2405.5.

5.2.2 Assembly Details: VELUX CC2 unit skylights consist of several integrated components. Each unit has interior and exterior glazing which is retained by an aluminum frame attached to a continuous PVC permatherm curb. Tape is used between the retaining frame and outer glazing, the outer glazing and inner glazing, and the inner glazing and the PVC permatherm curb. The PVC permatherm curb is attached to a site-built curb and is attached using 8d stainless steel or galvanized steel nails spaced at 12 inches (305 mm) on center.

5.3 Design and Installation: Based on the positive and negative performance grade ratings listed in Table 12 of this report, the product size(s) shall be selected that have performance grades in excess of the design pressures that are applicable to the unit's final location. Uplift wind ratings recognized in this report are based on attachment of the curb to a lumber substrate exhibiting a minimum specific gravity of 0.43 as defined in Table 12.3.3A of the ANSI/AF&PA



NDS with full engagement. Installation on lumber substrates with a specific gravity less than 0.43 may result in a lower wind uplift rating.

6.0 TUBULAR DAYLIGHTING DEVICES

6.1 Uses: VELUX Sun Tunnel TCR, TGR, TGF, THR, TMR, and TMF Residential Skylights, and TCC and TGC Commercial Skylights are tubular daylighting devices (TDD) complying with the IBC Sections 1709.6 and 2405 that collect and conduct natural light from above into building spaces. All series listed are intended for use on building roofs sloped up to 60 degrees from the horizontal plane. The TGF, TGR, THR, TMF, and TMR series are designed for slopes of 3 unit's vertical in 12 units from the horizontal plane (25-percent) and above.

6.2 Description

6.2.1 VELUX Sun Tunnel TCC, TCR, TGC, TGF, TGR, THR, TMF, and TMR Skylights are series of tubular daylighting devices, each consisting of an exterior steel roof flashing capped with a clear molded acrylic copolymer (Plexiglas® HFI-7) exterior dome unit, and an interior diffuser assembly consisting of one or more acrylic layers joined by a rigid metallic telescopic or flexible tunnel tube with a reflective interior surface. The Sun Tunnel THR skylight uses a polypropylene flashing instead of the steel roof flashing. The dome materials comply as Class CC2 light-transmitting plastics in accordance with criteria prescribed in IBC Section 2606.4 and the standard referenced in IBC Section 2405.5.

6.2.2 Assembly Details: TGC, TGF, and TGR standard series consist of a low profile flashing that mount to the roof deck, projects 4 inches (102 mm) upward and aligns the dome base to be parallel to the roof deck. TMF, THR, and TMR standard series consist of a pitched flashing that mounts to the roof deck and projects 9 inches (229 mm) upward on the downward roof slope and allows the dome base to be inclined relative to the adjacent roof. TCC and TCR standard series consist of a square flashing designed for mounting on a site-built curb of any material or height. Optional tile roof flashing kits are available for all the series.

Each Sun Tunnel series is available in up to three model sizes – 10, 14, and 22 inches (254, 356, and 559 mm) defined by the tunnel diameter – depending on the series selected. Domes for all available in 10 and 14 inches (254 and 356 mm) models and the 22-inch (559 mm) TGF and TGR are the traditional “shallow dish” shape proven on residential buildings. Domes for all other 22-inch (559 mm) models use a new light-directing assembly that is significantly taller and houses the SunCurve Daylight Directing device more appropriate for larger, nonresidential spaces. An optional 12- or 36-inch (305 or 914 mm) long steel turret extender is available for all 14- and 22-inch (356 and 559 mm) flashings if the dome elevation needs to be higher than standard. An optional galvanized steel fire band is available to protect the

dome edge where Class A, B, or C roof coverings are required.

Flexible tunnels are used on the TGF and TMF series, in 14- and 22-inch (356 and 559 mm) sizes. Rigid tunnels with elbow fittings are used for all other standard series. Rigid tunnel joints are easily fastened in the field with Flexi Loc™ spring clips and sealed with metalized tape, included in standard kits. Where building insulation is installed at the roof level, an optional thermal break section may be inserted into 14 and 22 inch (356 and 559 mm) rigid tunnels in line with that insulation for enhanced energy performance. Assemblies with this option carry numbers ending in E0 and have certified thermal ratings. Where needed, a power-operated daylight controller wafer is available as an additional rigid tunnel option.

Diffuser Assemblies: Three bottom designs are available:

- Type THC, for use where a rigid ceiling will support the diffusers and lower tunnel. This assembly holds two or three light diffusing acrylic glazing layers, with two being standard. One additional layer is recommended when the attic insulation is at the ceiling and available as part of the ‘residential’ Energy Kit. That kit also includes a heat gain diffuser that is installed at the upper end of the tunnel support ring. [10 and 14 inch (254 and 356 mm)]. The 22-inch (559 mm) variant adds a fourth diffuser at the ceiling level, in lieu of the heat gain element at the upper end of the tunnel.
- Type TOC used where no ceiling exists. This assembly caps the tunnel end using one diffusing acrylic layer. [14 and 22-inch (356 and 559 mm) only].
- Type TTC, used where there is a non-rigid ceiling and a square diffuser is required. This assembly includes a transition section to fit the round tunnel bottom and support a 24 in square panel of diffusing acrylic. [14- and 22-inch (356 and 559 mm) only]. The TOC and TTC diffuser types utilize one of three available lower glazing finishes – frosted, prismatic, or Fresnel-patterned.
- The THC diffuser option with a frosted finish is the standard for TCC, TCR, TGC, TGF, TGR, TMF, and TMR series assemblies. The base kits for these series are shipped complete, with all parts used in the tested specimens.

There is no complete “Base Kit” available for the TCC and TGC series. These products are packaged in subassembly cartons that shall be ordered together and field assembled to create assemblies qualified by the tested ones.

The following are the assembly model numbers covered herein:



EVALUATION REPORT

Number: **199**

Originally Issued: 10/08/2010

Revised: 07/12/2024

Valid Through: 09/30/2025

| Residential Models Shipped as Complete Kits | | | | | |
|---|--|--|--|--------------------------------|--|
| TCR 014 0000US TCR 014 0000USE0 | TGF 014 0000 TGF 014 0000E0 TGF 022 0000 TGF 022 0000E0 | TGR 010 0000 TGR 010 0000E0 TGR 014 0000 TGR 014 0000E0 | THR 010 0000 THR 010 0000E0 THR 014 0000 THR 014 0000E0 | TMF 014 0000 TMF 014 0000E0 | TMR 010 0000 TMR 010 0000E0 TMR 014 0000 TMR 014 0000E0 |

| Commercial Models Shipped as Separate Subassemblies | | | | |
|--|--|---|----------------------------------|---|
| Flashings w/Dome | Diffusers | Tunnel | Energy Kits | Other Options |
| Available Subassemblies for 14" Commercial Sun Tunnels | | | | |
| TCC 014 0000 TGC 014 0000 Optional Flashing turret ZTA 014 0012 ZTA 014 0036 | THC 014 0000 THC 014 0002 THC 014 0003 TOC 014 0000 TOC 014 0002 TOC 014 0003 TTC 014 0000 TTC 014 0002 TTC 014 0003 | TTK 014 Added tunnel sections ZTR 014 | ZTC 014 0051US ZTC 014 0401US | -Daylight Controller ZTP 014 -Round-to-round adaptor ZTZ 206 -Fire band ZZZ 192 0014 -Suspension wire kit ZTZ 203 -Tunnel seal tape ZTZ 204 |
| Available Subassemblies for 22" Commercial Sun Tunnels | | | | |
| TCC 022 3000 TGC 022 3000 Optional Flashing turret ZTA 022 0012 ZTA 022 0036 | THC 022 0000 THC 022 0002 THC 022 0003 TOC 022 0000 TOC 022 0002 TOC 022 0003 TTC 022 0000 TTC 022 0002 TTC 022 0003 | TTK 022 Added tunnel sections ZTR 022 | ZTC 022 0041US ZTC 022 0401US | -Daylight Controller ZTP 022 -Fire band ZZZ 192 0022 -Suspension wire kit ZTZ 203 -Tunnel seal tape ZTZ 204 |

Sizes, general dimensions, and fastener requirements for tubular daylighting devices are described in Tables 9 and 10 and Figures 9 (TGF/TMF), 10 (TGR/TMR), and 11 (TCR/TCC/TGC) of this report. Certified energy and comfort factors (U and SHGC), applicable to all listed models for all sizes, shall conform to Sections N1101.10.3 of the 2021, 2018, and 2015 IRC; and 2021, 2018, and 2015 IECC Sections C303.1.3 and R303.1.3, and are shown in Table 11 of this report.

6.3 Design and Installation

Based on the positive and negative performance grade ratings listed in Tables 9 and 10 of this report, identify the product size(s) that have performance grades in excess of the design pressures that are applicable to the unit's final location.

Uplift wind ratings recognized in this report are based on attachment to a wood substrate exhibiting a minimum specific gravity of 0.43 as defined in Table 12.3.3A of the ANSI/AF&PA NDS full nail engagement. Installation on wood substrate with a specific gravity less than 0.43 result in a lower wind uplift rating.

Suspension wires may be required in some projects such as where there is no rigid ceiling to offer support at the diffuser level. A kit is available for this purpose.

7.0 IDENTIFICATION

7.1 VELUX FS, VS, VSE, VSS, FCM, VCE, VCM, and VCS skylights covered by this report shall be identified with permanent labeling that includes the following information:

Manufacturer's name, address, full model number, and traceability code number.

7.2 VELUX FS, VS, VSE, VSS, FCM, VCE, VCM, VCS, TZR, TZRL, and TZRQ skylights covered by this report shall be identified with temporary pane labeling that includes the following information:

- Manufacturer's name and address, tested model size and designation, glass type and thickness, NFRC-certified ratings and WDMA or another approved labeling agency.
- Primary and secondary designators as required by the AAMA/WDMA/CSA 101/IS.2/A440-17 and -11 specification including but not limited to the positive and negative performance grade ratings.
- IAPMO ES or UES Marks of Conformity and evaluation report number (ER-199).

7.3 VELUX Sun Tunnel TCC, TCR, TGC, TGF, TGR, TMF, and TMR skylights covered by this report shall be identified with permanent labeling that includes the following information:



- Risk of Fall and ID label with the manufacturer's name, address and a traceability code number placed at the bottom center of the flashing during factory subassembly.
- The assembly model number(s) and any applicable NFRC ID number is printed on an adhesive label that will need to be applied to a specified unexposed surface at installation.

7.4 VELUX Sun Tunnel TCC, TCR, TGC, TGF, TGR, THR, TMF, and TMR skylights covered by this report shall be identified with temporary labeling that includes the following information:

- Manufacturer's name and address, tested model size and designation, dome type, NFRC-certified ratings and WDMA or other approved labeling agencies.
- Primary and secondary designators as required by the AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11 specification including but not limited to the positive and negative performance grade ratings.
- IAPMO ES or UES Marks of Conformity and evaluation report number (ER-199).

7.5 VELUX CC2 skylights covered by this report shall be identified with permanent labeling that includes the following information:

Manufacturer's name, address, full model number and traceability code number.

7.6 VELUX CC2 skylights covered by this report shall be identified with temporary pane labeling that includes the following information:

- Manufacturer's name and address, tested model size and designation, glass type and thickness, NFRC-certified ratings and WDMA or another approved labeling agency.
- Primary and secondary designators as required by the AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11 specification including but not limited to the positive and negative performance grade ratings.
- IAPMO ES or UES Marks of Conformity and evaluation report number (ER-199).

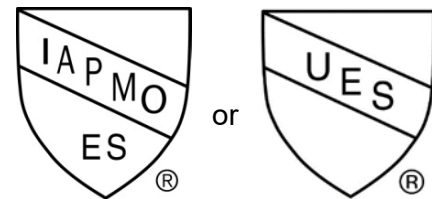
7.7 VELUX GSM SkyMax skylights covered by this report shall be identified with permanent labeling that includes the following information:

Manufacturer's name, address, full model number and traceability code number.

7.8 VELUX GSM SkyMax skylights covered by this report shall be identified with temporary pane labeling that includes the following information:

- Manufacturer's name and address, tested model size and designation, glass type and thickness, NFRC-certified ratings and WDMA or another approved labeling agency.
- Primary and secondary designators as required by the AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11 specification including but not limited to the positive and negative performance grade ratings.
- IAPMO ES or UES Marks of Conformity and evaluation report number (ER-199).

Either IAPMO UES Mark of Conformity may also be used as shown below:



IAPMO UES ER-199

8.0 SUBSTANTIATING DATA

8.1 Reports of component and assembly testing and evaluation in accordance with AAMA/WDMA/CSA 101/I.S.2/A440-17 and -11, NFRC 100, 200 and 500.

8.2 Test reports are from laboratories in compliance with ISO/IEC 17025.

9.0 STATEMENT OF RECOGNITION

This evaluation report describes the results of research completed by IAPMO Uniform Evaluation Service on VELUX America, LLC's Deck Mount Glass-Glazed Unit Skylights, Curb Mount Glass-Glazed Unit Skylights, and Tubular Daylighting Devices to assess conformance to the codes shown in Section 1.0 of this report and serves as documentation of the product certification. Products are manufactured at locations noted in Section 2.9 of this report under a quality control program with periodic inspections under the surveillance of IAPMO UES.

For additional information about this evaluation report please visit www.uniform-es.org or email us at info@uniform-es.org



EVALUATION REPORT

Number: 199

Originally Issued: 10/08/2010

Revised: 07/12/2024

Valid Through: 09/30/2025

TABLE 1 – VELUX FS Skylights – Glass Weight = 5 psf

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|-----------------------------------|-------------------------------|-----------------------------|---|---|--|
| Size Code | Unit size ⁽¹⁾ (inches) | Download (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| A06 | 14-½ x 45-¾ | +11,491 Pa (+240 psf) | -5,027 Pa (-105 psf) | SKG-PG105 768x1390* (30.25x54.75) | 0,05L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |
| C01 | 21 x 26-7/8 | | | | | |
| C04 | 21 x 37-7/8 | | | | | |
| C06 | 21 x 45-¾ | | | | | |
| C08 | 21 x 54-7/16 | | | | | |
| D26 | 22-½ x 22-15/16 | | | | | |
| D06 | 22-½ x 45-¾ | | | | | |
| M02 | 30-1/16 x 30 | | | | | |
| M04 | 30-1/16 x 37-7/8 | | | | | |
| M06 | 30-1/16 x 45-¾ | | | | | |
| M08 | 30-1/16 x 54-7/16 | | | | | |
| S01 | 44-¼ x 26-7/8 | +15,800 Pa (+330 psf) | -3,355 Pa (-70 psf) | SKG-PG70 1130x1162 (44.5x45.75) | 0.05 L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |
| S06 | 44-1/4 x 45-¾ | | | | | |

⁽¹⁾ Rough opening dimensions

⁽²⁾ Based on tested size indicated in Primary Designator

TABLE 2 – VELUX VS, VSE and VSS Skylights – Glass Weight = 5 psf

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|-----------------------------------|-------------------------------|-----------------------------|------------------------------------|---|--|
| Size Code | Unit size ⁽¹⁾ (inches) | Downward (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| C01 | 21 x 26-7/8 | +19,176 Pa (+400 psf) | -5,040 Pa (-105 psf) | SKG-PG105 800x1422* (32x56*) | 0.1L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |
| C04 | 21 x 37-7/8 | | | | | |
| C06 | 21 x 45-¾ | | | | | |
| C08 | 21 x 54-7/16 | | | | | |
| M02 | 30-1/16 x 30-1/2 | | | | | |
| M04 | 30-1/16 x 37-7/8 | | | | | |
| M06 | 30-1/16 x 45-¾ | | | | | |
| M08 | 30-1/16 x 54-7/16 | | | | | |
| S01 | 44-1/4 x 26-7/8 | +14,440 Pa (+300 psf) | -3,120 Pa (-65 psf) | SKG-PG65 1194x1238 (47x48) | 0.3 L/s/m ² (0.05 cfm/ft ²) | 720 Pa (15 psf) |
| S06 | 44-1/4 x 45-¾ | | | | | |

⁽¹⁾ Rough opening dimensions

⁽²⁾ Based on tested size indicated in Primary Designator

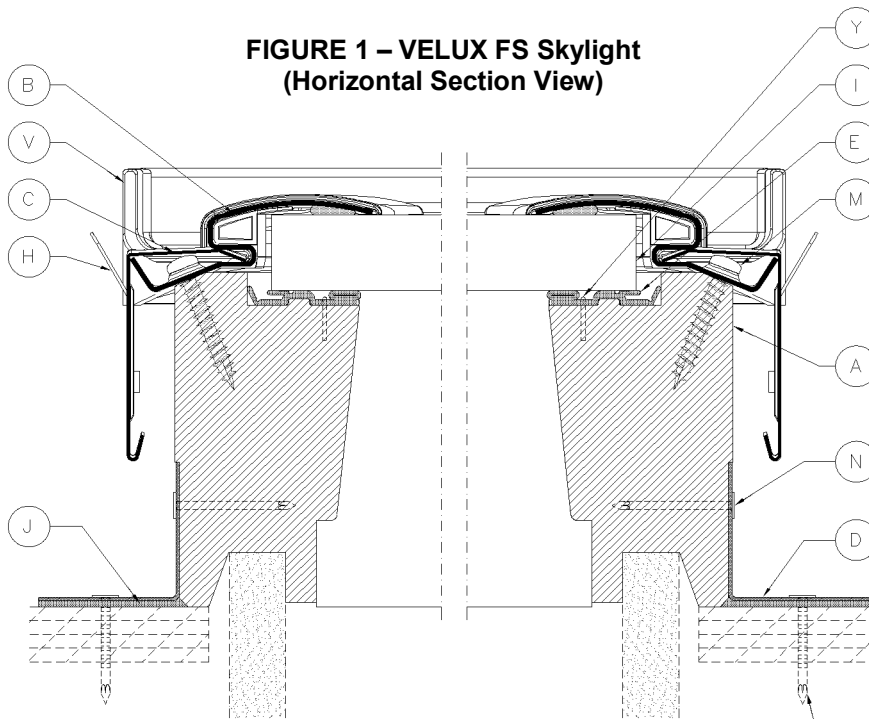
TABLE 3: Deck Mount Skylights – Energy, Light and Comfort

| Model/Glazing | U-Factor (Btu/ft ² °F/hr) | Solar Heat Gain Coefficient (SHGC) | Visible Transmittance (VT) | Condensation Resistance (CR) |
|---------------|--------------------------------------|------------------------------------|----------------------------|------------------------------|
| FS ...04 | 0.44 | 0.26 | 0.60 | 51 |
| FS ...06 | 0.41 | 0.26 | 0.60 | 51 |
| FS ...08 | 0.44 | 0.25 | 0.54 | 51 |
| FS ...89 | 0.38 | 0.25 | 0.59 | 43 |
| VS...04 | 0.43 | 0.23 | 0.53 | 53 |
| VS...06 | 0.41 | 0.23 | 0.53 | 55 |
| VS...08 | 0.43 | 0.23 | 0.47 | 53 |
| VS...89 | 0.38 | 0.22 | 0.52 | 44 |

¹ U-factors and Solar Heat Gain Coefficient, Visible Transmittance have been determined in accordance with NFRC 100 and NFRC 200, respectively by an accredited, independent laboratory, and labeled and certified by the manufacturer.

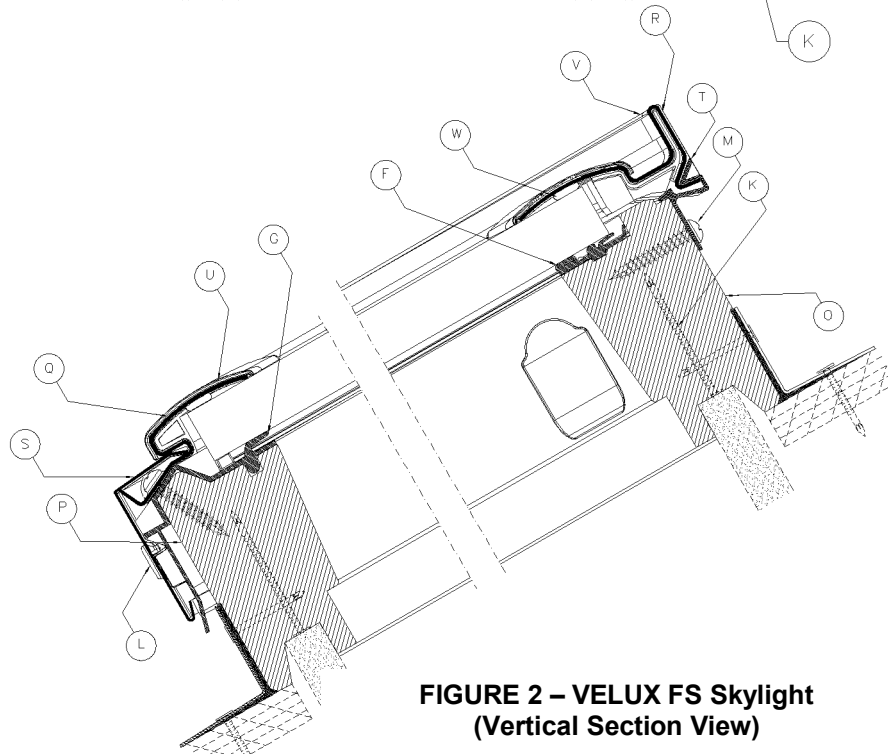
² Condensation Resistance has been determined in accordance with NFRC 500 by an accredited, independent laboratory, and labeled and certified by the manufacturer.

**FIGURE 1 – VELUX FS Skylight
(Horizontal Section View)**



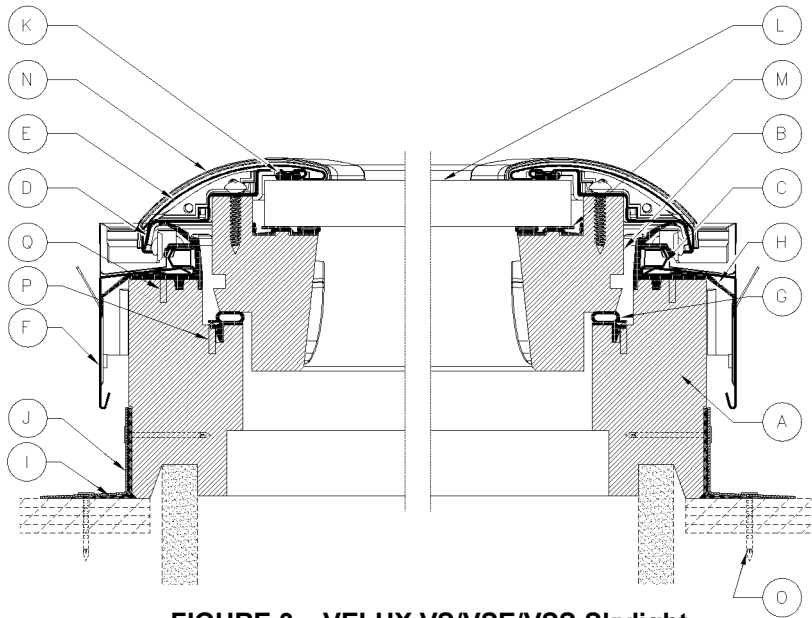
| COMPONENT SCHEDULE | |
|--------------------|----------------------|
| ITEM | COMPONENT |
| A | Side Frame |
| B | Side glazing profile |
| C | Side frame cover |
| D | Deck Seal |
| E | FSS gasket |
| F | TGS gasket |
| G | UFA gasket |
| H | Frame cover with tab |
| I | Pane |
| J | Foam, Deck seal |

**FIGURE 2 – VELUX FS Skylight
(Vertical Section View)**



| FASTENER SCHEDULE | |
|-------------------|----------|
| ITEM | FASTENER |
| K | Nail |
| L | Plug |
| M | Screw |
| N | Nail |
| Y | Staple |

| COMPONENT SCHEDULE | |
|--------------------|------------------------------|
| ITEM | COMPONENT |
| O | Top Frame |
| P | Bottom Frame |
| Q | Bottom glazing profile |
| R | Top glazing profile |
| S | Bottom frame cover |
| T | Top glazing profile retainer |
| U | Bottom corner key |
| V | Top left corner key |
| W | Sealant |



**FIGURE 3 – VELUX VS/VSE/VSS Skylight
(Horizontal Section View)**

| COMPONENT SCHEDULE | |
|--------------------|---------------------------------|
| ITEM | PART/COMPONENT |
| A | Side frame |
| B | Side sash |
| C | GSP rail |
| D | Glazing profile |
| E | Covering |
| F | Side & Bottom Frame covering |
| G | Frame gasket |
| H | FTSA gasket |
| I | Foam, Deck seal |
| J | Deck seal |
| K | Sealant |
| L | Pane |
| M | FSS gasket |
| N | Sash corner key |

| COMPONENT SCHEDULE | |
|--------------------|----------------------|
| ITEM | COMPONENT |
| Y | Top frame |
| Z | Top sash |
| AA | Bottom frame |
| BB | Bottom sash |
| CC | Hinge corner key |
| DD | Hinge corner key |
| EE | GSP rail |
| FF | Operator cover |
| GG | BSGA gasket |
| HH | TGS gasket |
| II | Frame Hinge |
| JJ | Sash Hinge |
| KK | Glazing profile |
| LL | Frame cover |
| MM | Covering |
| NN | TSFA Frame gasket |
| OO | FTSA gasket |
| PP | Bottom frame gasket |
| QQ | Foam, Sash hinge |
| RR | Operator |

| FASTENER SCHEDULE | |
|-------------------|----------------|
| ITEM | PART/COMPONENT |
| Q | Nail |
| P | Staple |
| Q | Staple |

| FASTENER SCHEDULE | |
|-------------------|------------|
| ITEM | COMPONENT |
| SS | Nail |
| TT | Screw |
| UU | Screw |
| VV | Wood screw |
| YY | Screw |
| ZZ | Plug |

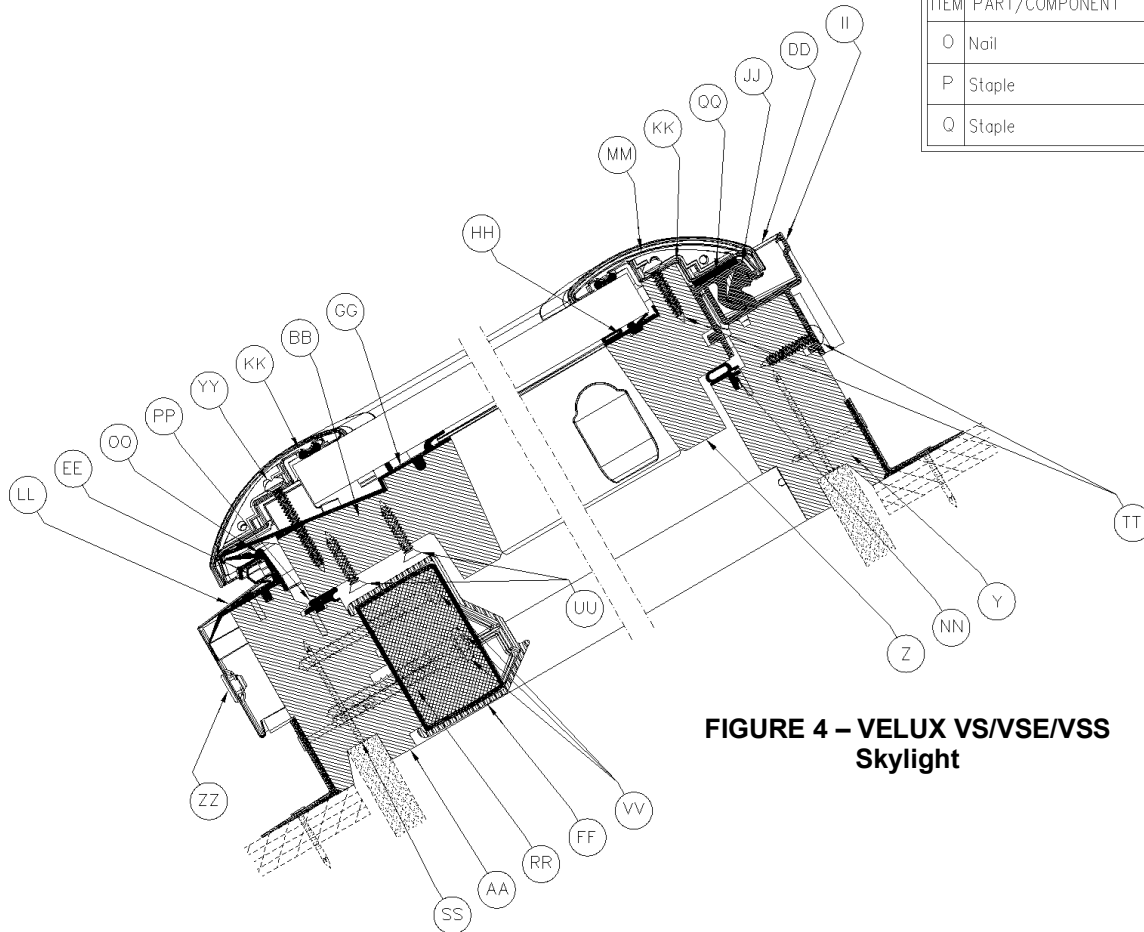


FIGURE 4 – VELUX VS/VSE/VSS Skylight



EVALUATION REPORT

Number: 199

Originally Issued: 10/08/2010

Revised: 07/12/2024

Valid Through: 09/30/2025

TABLE 4 – VELUX FCM Skylights – Glass Weight = 5 psf

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|------------------------|--------------------------------------|----------------------------------|-----------------------------|--|--|--|
| Size Code | Unit size ⁽¹⁾ (inches) | Download (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| 1430 | 17-1/2 x 33-1/2 | +8,380 Pa (+175 psf) | -5,750 Pa (-120 psf) | SKG-PG120 1302 x 1302 (51.25 x 51.25*) | 0.05 L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |
| 1446 | 17-1/2 x 49-1/2 | | | | | |
| 2222 | 25-1/2 x 25-1/2 | | | | | |
| 2230 | 25-1/2 x 33-1/2 | | | | | |
| 2234 | 25-1/2 x 37-1/2 | | | | | |
| 2246 | 25-1/2 x 49-1/2 | | | | | |
| 3030 | 33-1/2 x 33-1/2 | | | | | |
| 3046 | 33-1/2 x 49-1/2 | | | | | |
| 3434 | 37-1/2 x 37-1/2 | | | | | |
| 3446 | 37-1/2 x 49-1/2 | | | | | |
| 4646 | 49-1/2 x 49-1/2 | | | | | |
| 2270 | 25-1/2 x 73-1/2 | + 9,600 Pa (+200 psf) | -4,800 Pa (-100 psf) | SKG-PG100 660 x 1854* (26 x 73*) | <0.05 L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |
| 3055 | 33-1/2 x 58-1/2 | + 3,360 Pa (+70 psf) | -3,840 Pa (-80 psf) | SKG-PG70 1308 x 1960 (51 x 77) | 0.1 L/s/m ² (0.01 cfm/ft ²) | 720 Pa (15 psf) |
| 4672 | 49-1/2 x 75-1/2 | | | | | |
| 4646 Triple pane | 49-1/2 x 49-1/2 | + 3,600 Pa (+75 psf) | -2,880 Pa (-60 psf) | SKG-PG60 1302 x 1302 (51 x 51) | 0.1 L/s/m ² (0.02 cfm/ft ²) | 720 Pa (15 psf) |

⁽¹⁾ Outside Curb dimensions

⁽²⁾ Based on tested size indicated in Primary Designator

TABLE 5 – VELUX VCE, VCM and VCS Skylights – Glass Weight = 5 psf

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|--------------------------------------|----------------------------------|--------------------------------|-------------------------------------|--|--|
| Size Code | Unit size ⁽¹⁾ (inches) | Downward (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| 2222 | 25-1/2 x 25-1/2 | +11,052 Pa (+230 psf) | -2,640 Pa (-55 psf) | SKG-PG55 1302 x 1303 (51x51*) | 0.2L/s/m ² (0.04 cfm/ft ²) | 720 Pa (15 psf) |
| 2234 | 25-1/2 x 37-1/2 | | | | | |
| 2246 | 25-1/2 x 49-1/2 | | | | | |
| 3030 | 33-1/2 x 33-1/2 | | | | | |
| 3046 | 33-1/2 x 49-1/2 | | | | | |
| 3434 | 37-1/2 x 37-1/2 | | | | | |
| 4622 | 49-1/2 x 25-1/2 | | | | | |
| 4646 | 49-1/2 x 49-1/2 | | | | | |

⁽¹⁾ Outside Curb dimensions

⁽²⁾ Based on tested size indicated in Primary Designator

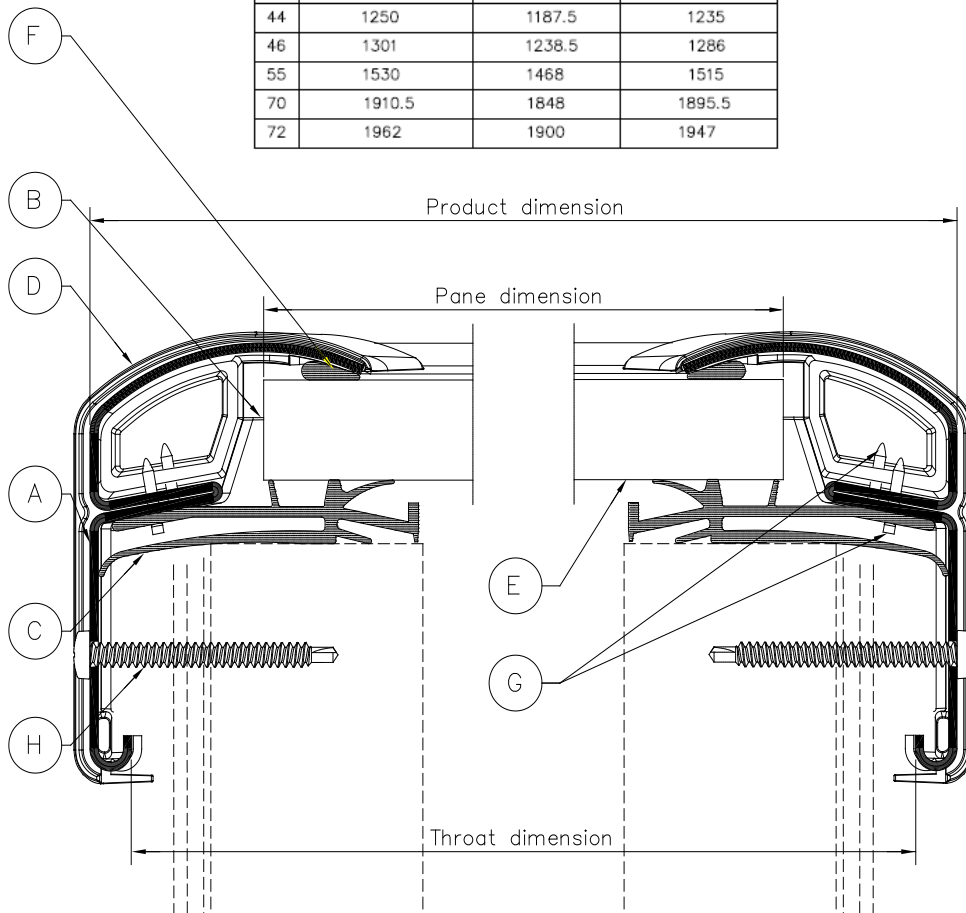
TABLE 6: Curb Mount Skylights – Energy, Light and Comfort

| Model/Glazing | U-Factor (Btu/ft ² °F/hr) | Solar Heat Gain Coefficient (SHGC) | Visible Transmittance (VT) | Condensation Resistance (CR) |
|---------------|---|---------------------------------------|-------------------------------|---------------------------------|
| FCM...04 | 0.48 | 0.27 | 0.63 | 50 |
| FCM...06 | 0.46 | 0.27 | 0.63 | 52 |
| FCM...08 | 0.48 | 0.27 | 0.56 | 50 |
| FCM...89 | 0.42 | 0.27 | 0.62 | 42 |
| FCM...29 | 0.38 | 0.25 | 0.58 | 53 |
| VC...04 | 0.52 | 0.24 | 0.55 | 59 |
| VC...06 | 0.50 | 0.24 | 0.55 | 60 |
| VC...08 | 0.52 | 0.24 | 0.49 | 59 |
| VC...89 | 0.47 | 0.23 | 0.54 | 49 |

1. U-factors and Solar Heat Gain Coefficient, Visible Transmittance shall be determined in accordance with NFRC 100 and NFRC 200, respectively and by an accredited, independent laboratory, and labeled and certified by the manufacturer.
2. Condensation Resistance shall be determined in accordance with NFRC 500 and by an accredited, independent laboratory, and labeled and certified by the manufacturer.

| Code | Product dimensions | Pane dimensions | Throat dimensions |
|------|--------------------|-----------------|-------------------|
| 14 | 488 | 426 | 473 |
| 20 | 640 | 578 | 625 |
| 22 | 691 | 629 | 676 |
| 30 | 894.5 | 832 | 879.5 |
| 34 | 996 | 933.8 | 981 |
| 44 | 1250 | 1187.5 | 1235 |
| 46 | 1301 | 1238.5 | 1286 |
| 55 | 1530 | 1468 | 1515 |
| 70 | 1910.5 | 1848 | 1895.5 |
| 72 | 1962 | 1900 | 1947 |

**FIGURE 5 – VELUX FCM Skylight
Horizontal Section View
(Typical for Vertical Section View)**



| COMPONENT SCHEDULE | |
|--------------------|--------------------|
| ITEM | PART/COMPONENT |
| A | Outer Frame |
| B | Pane Spacer |
| C | Inner frame gasket |
| D | Corner Key |
| E | Pane |
| F | Sealant |

| FASTENER SCHEDULE | |
|-------------------|----------------|
| ITEM | PART/COMPONENT |
| G | T-nail |
| H | Wood Screw |

FIGURE 6 – VELUX VCM/VCE/VCS Skylight Horizontal Section View

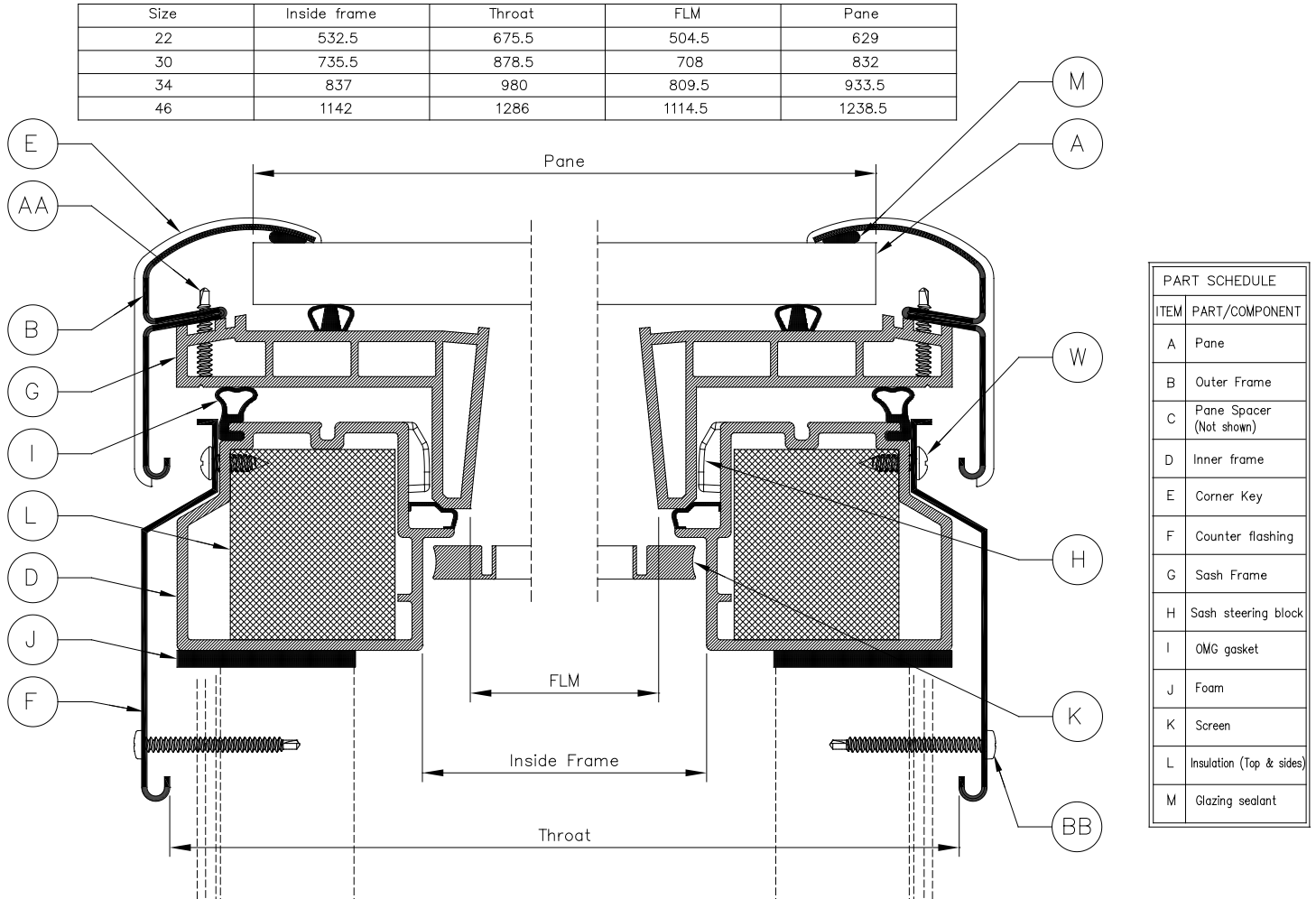
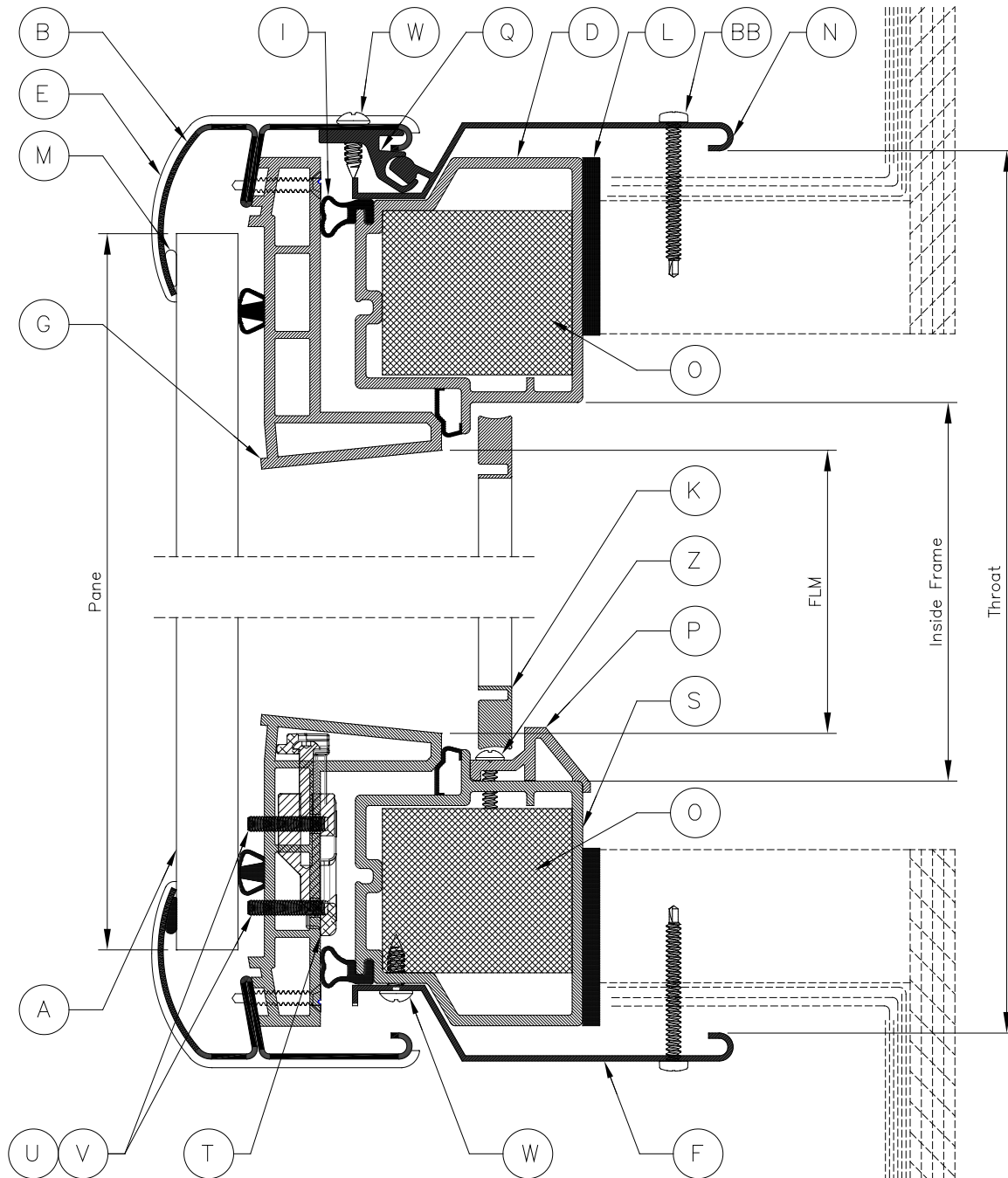


FIGURE 7 – VELUX VCM/VCE/VCS Skylight Vertical Section View

| Size | Inside frame | Throat | FLM | Pane |
|------|--------------|--------|--------|--------|
| 22 | 532.5 | 675.5 | 504.5 | 629 |
| 30 | 735.5 | 878.5 | 708 | 832 |
| 34 | 837 | 980 | 809.5 | 933.5 |
| 46 | 1142 | 1286 | 1114.5 | 1238.5 |



| PART SCHEDULE | |
|---------------|-------------------------------|
| ITEM | PART/COMPONENT |
| N | Counter flashing |
| O | Insulation (Bottom, left) |
| | Insulation (Bottom, right) |
| P | Screen retainer (Bottom only) |
| Q | Hinge socket |
| R* | Plug |
| S | Operator |
| T | Chain attachment |
| U | Screw |
| V | 8-32 Threaded Insert |
| W | Self tapping Pan head Screw |
| X* | Machine Screw |
| Y* | Brass Insert |
| Z | Screw |
| AA | Screw |
| BB | Pan Head Screw |

* Note designates, this Item is Not Shown
Items X (Machine Screw) & Item Y
(Brass Insert) are used in Item S (Operator).



EVALUATION REPORT

Number: 199

Originally Issued: 10/08/2010

Revised: 07/12/2024

Valid Through: 09/30/2025

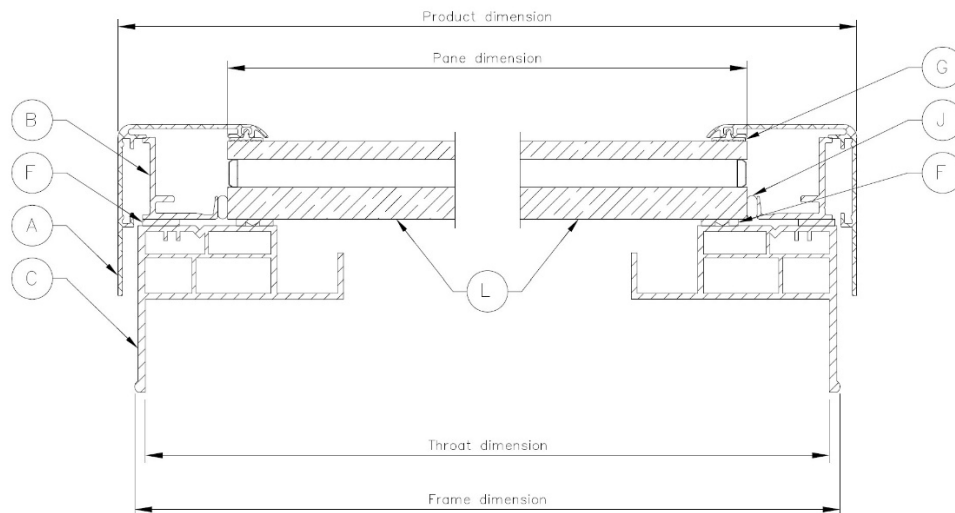
TABLE 7 – VELUX GSM SkyMax Glass Weight = 99-100: 11 psf and 99-200 11.5 psf

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|--------------------------------------|----------------------------------|-----------------------------|---|---|--|
| Series Code | Unit size ⁽¹⁾ (inches) | Download (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| 99-100 Non-Impact | Up to 38 ¼ x 121 ¼ | +5400 Pa (+112.5psf) | -3840 Pa (-80 psf) | SKG-PG80 Size Tested 972 x3080 mm (38.35 x125 in) | 0.2 L/s/m ² (0.04 cfm/ft ²) | 960 Pa (20 psf) |
| 99-200 Impact | Up to 52 x 96 | +7200 Pa (+150 psf) | -3840Pa (-80 psf) | SKG-PG80 Size Tested 1320 x2438 mm (38.35 x125 in) | 0.09 L/s/m ² (0.017 cfm/ft ²) | 720 Pa (15 psf) |

¹ Outside Curb dimensions.

² Based on tested size indicated in Primary Designator.

³ Impact performance is outside the scope of this report and is used in this table for designation only.



| PART SCHEDULE | | | | | | | | |
|---------------|--------|-------------------------|------------------------------|---|-------------|---------------|------|--------------------------------|
| ITEM | QTY. | PART/COMPONENT | COMPONENT NO. | DESCRIPTION | DRAWING NO. | | | COMMENTS |
| | | | | | Category | Commodity No. | Rev. | |
| A | 4 | VTR Retainer | 302403 Brz 300261 Mill | Extruded aluminum 6063-T5 | 21302403 | 000000 | 01 | EV/EVMS/GSM Profile |
| | | | | | 21302403 | 0A031 | 01 | Cutting |
| | | | | | 21302403 | 0A036 | 01 | Cutting/Punching |
| B | 4 | Glazing channel | 302415 | Extruded aluminum 6063-T5 | 21302415 | 000000 | 01 | Glazing U channel |
| | | | | | 21302415 | 0A031 | 01 | Cutting |
| C | 4 | RS Curb | 303880 | Rigid PVC Color: White NCS S 0500-N | 21303880 | 000000 | 01 | Frame |
| | | | | | 21303880 | 0A031 | 01 | Cutting/Punching |
| D | 8 | Setting block | 303881 | Aluminum tubing (6061-15) w/rubber tape | 21303881 | 000000 | 01 | Setting block |
| E | 1 | LBL GSM lifting warning | 300718 | Warning lift label | 21300718 | 000000 | 01 | |
| F | Varies | VHB tape | 305674 (1/2") 305675 (1") | | 21305674 | 000000 | 02 | |
| | | | | | 21305674 | 0A031 | 01 | |
| | | | | | 21305675 | 0A050 | 01 | Tape placement |
| G | 1 | Retainer gasket | 303860 | Santoprene Color: black | 21303860 | 000000 | 01 | E-class, Gasket |
| H | 4 | Chevron | 303855 | | --- | --- | --- | |
| I | 4 | Corner key | 303856 | | --- | --- | --- | |
| J | N/A | Silicone | 305673 | Grey limestone | --- | --- | --- | |
| K | Varies | Screw | 306244 | #10 x 2-1/8" PH TR HDSS screw | 21306244 | 000000 | 01 | EF, SST Screw |
| L | 1 | Pane | ----- | Solarban 70XL Clear, Bronze, Gray | --- | --- | --- | See Product Code Chart (below) |

FIGURE 8 – VELUX GSM SkyMax Horizontal Cross Section


TABLE 8 – VELUX GSM SkyMax- Energy, Light and Comfort¹

| VELUX Product Code | U-Factor (Btu/ft ² /°F/hr) | Solar Heat Gain Coefficient (SHGC) | Visible Transmittance (VT) | Condensation Resistance (CR) |
|---|--|---|----------------------------------|------------------------------------|
| 99-100 IGU | | | | |
| 99-100: SB70XL/arg/Clear HS lami (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.25 | 0.58 | 51 |
| 99-101: SB70XL/arg/Cool Mist HS lami (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.25 | 0.51 | 51 |
| 99-102: SB70XL/arg/Arctic Snow HS lami (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.24 | 0.42 | 51 |
| 99-106: SB70XL on Bronze/arg/Clear HS lami (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.18 | 0.35 | 51 |
| 99-108: SB70XL on Gray/arg/Clear HS lami (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.17 | 0.29 | 51 |
| 99-103: SB70XL/arg/clear HS lami+EnAdv (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.24 | 0.54 | 43 |
| 99-104: SB70XL/arg/Cool Mist HS lami +EnAdv (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.23 | 0.47 | 43 |
| 99-105: SB70XL/arg/Arctic Snow HS lami+EnAdv (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.23 | 0.39 | 43 |
| 99-107: SB70XL on Bronze/arg/Clear HS lami +EnAdv (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.17 | 0.32 | 43 |
| 99-109: SB70XL on Gray/arg/clear HS lami+EnAdv (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.16 | 0.27 | 43 |
| 99-200 IGU | | | | |
| 99-200: SB70XL/arg/Clear HS lami (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.25 | 0.58 | 51 |
| 99-201: SB70XL/arg/Cool Mist HS lami (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.25 | 0.51 | 51 |
| 99-202: SB70XL/arg/Arctic Snow HS lami (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.24 | 0.42 | 51 |
| 99-206: SB70XL on Bronze/arg/Clear HS lami (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.18 | 0.35 | 51 |
| 99-208: SB70XL on Gray/arg/Clear HS lami (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.51 | 0.17 | 0.29 | 51 |
| 99-203: SB70XL/arg/clear HS lami+EnAdv (6mm/5mm/060 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.24 | 0.54 | 44 |
| 99-204: SB70XL/arg/Cool Mist HS lami +EnAdv (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.23 | 0.47 | 434 |
| 99-205: SB70XL/arg/Arctic Snow HS lami+EnAdv (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.23 | 0.39 | 44 |
| 99-207: SB70XL on Bronze/arg/Clear HS lami +EnAdv (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.17 | 0.32 | 44 |
| 99-209: SB70XL on Gray/arg/clear HS lami+EnAdv (6mm/5mm/090 PVB/5mm)1 1/16" IG (SS-D) | 0.46 | 0.16 | 0.27 | 44 |

¹ U-factors and Solar Heat Gain Coefficient, Visible Transmittance and Condensation Resistance have been determined in accordance with NFRC 100, NFRC 200, and NFRC 500, respectively by an accredited, independent laboratory, and labeled and certified by the manufacturer.



EVALUATION REPORT

Number: 199

Originally Issued: 10/08/2010

Revised: 07/12/2024

Valid Through: 09/30/2025

TABLE 9 – VELUX Sun Tunnel Skylights (Residential)

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|-----------------------------------|-------------------------------|-----------------------------|---|--|--|
| Model Code | Unit size ⁽¹⁾ (inches) | Download (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| TGF 014 | 14 | +14,364 Pa (+300 psf) | -7,661 Pa (-160 psf) | TDDCC-PG160 Size Tested 356 mm (14") | 0.1 L/s/m ² (0.01 cfm/ft ²) | 720 Pa (15 psf) |
| TGF 022 | 22 | +14,364 Pa (+300 psf) | -6,384 Pa (-130 psf) | TDDCC-PG130 Size Tested 559 mm (22") | 0.1 L/s/m ² (0.01 cfm/ft ²) | 720 Pa (15 psf) |
| TMF 014 | 14 | +14,364 Pa (+300 psf) | -7,980 Pa (-165 psf) | TDDCC-PG165 Size Tested 356 mm (14") | 0.2 L/s/m ² (0.03 cfm/ft ²) | 720 Pa (15 psf) |
| TGR 010 | 10 | +14,364 Pa (+300 psf) | -7,661 Pa (-160 psf) | TDDCC/TDDCC-PG160 Size Tested 356 mm (14") | 0.1 L/s/m ² (0.01 cfm/ft ²) | 720 Pa (15 psf) |
| TGR 014 | 14 | | | | | |
| THR 010 | 10 | | | | | |
| THR 014 | 14 | | | | | |
| TMR 010 | 10 | +14,364 Pa (+300 psf) | -7,980 Pa (-165 psf) | TDDCC-PG165 Size Tested 356 mm (14") | 0.1 L/s/m ² (0.01 cfm/ft ²) | 720 Pa (15 psf) |
| TMR 014 | 14 | | | | | |
| TCR 014 | 14 | +14,364 Pa (+300 psf) | -7,980 Pa (-165 psf) | TDDCC-PG165 Size Tested 356 mm (14") | 0.2 L/s/m ² (0.03 cfm/ft ²) | 720 Pa (15 psf) |

⁽¹⁾ Nominal tunnel size

⁽²⁾ Based on tested size indicated in Primary Designator

TABLE 10 – VELUX Sun Tunnel Skylights (Commercial)

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|-----------------------------------|-------------------------------|-----------------------------|---|--|--|
| Model Code | Unit size ⁽¹⁾ (inches) | Download (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| TCC 014 | 14 | +14,364 Pa (+300 psf) | -7,980 Pa (-166 psf) | TDDCC/TDDCC-PG165 Size Tested 356 mm (14") | 0.2 L/s/m ² (0.03 cfm/ft ²) | 720 Pa (15 psf) |
| TGC 014 | 14 | +14,364 Pa (+300 psf) | -7,661 Pa (-160 psf) | TDDCC/TDDCC-PG160 Size Tested 356 mm (14") | 0.1 L/s/m ² (0.02 cfm/ft ²) | 720 Pa (15 psf) |
| TCC 022 | 22 | +14,364 Pa (+300 psf) | -7,661 Pa (-160 psf) | TDDCC/TDDCC-PG160 Size Tested 559 mm (22") | 1.3 L/s/m ² (0.25 cfm/ft ²) | 720 Pa (15 psf) |
| TGC 022 | | +14,364 Pa (+300 psf) | -7,661 Pa (-160 psf) | TDDCC/TDDCC-PG160 Size Tested 559 mm (22") | 0.1 L/s/m ² (0.02 cfm/ft ²) | 720 Pa (15 psf) |

⁽¹⁾ Nominal tunnel size

⁽²⁾ Based on tested size indicated in Primary Designator



TABLE 11: VELUX Sun Tunnel Skylights with US Energy Kits – Energy and Comfort¹

| Assembly Names | U-Factor (Btu/ft ² /°F/hr) | Solar Heat Gain Coefficient (SHGC) | Annual Average Visible Transmittance (VT _{annual}) |
|---|---------------------------------------|------------------------------------|--|
| TGF/TMF (14" / 22") | 0.34 / 0.27 | 0.22 / 0.30 | 0.16 / 0.28 |
| TGR/TMR/THR/TCR (14") | 0.37 | 0.26 | 0.27 |
| TCC/TGC/ 014 w/TOC Insulation at Roof | 0.50 | 0.33 | 0.33 |
| TCC/TGC/ 014 w/TTC Insulation at Roof | 0.51 | 0.34 | 0.36 |
| TCC/TGC/ 014 w/THC Insulation at Ceiling | 0.37 | 0.26 | 0.27 |
| TCC/TGC 022 w/TOC Insulation at Roof | 0.40 | 0.27 | 0.42 |
| TCC/TGC 022 w/TTC Insulation at Roof | 0.40 | 0.26 | 0.41 |
| TGC 022 w/THC Insulation at Ceiling | 0.30 | 0.25 | 0.37 |

¹ U-factors, Solar Heat Gain Coefficient and Annual Average Visible Transmittance shall be determined in accordance with NFRC 100 and NFRC 200, respectively and by an accredited, independent laboratory, and labeled and certified by the manufacturer.

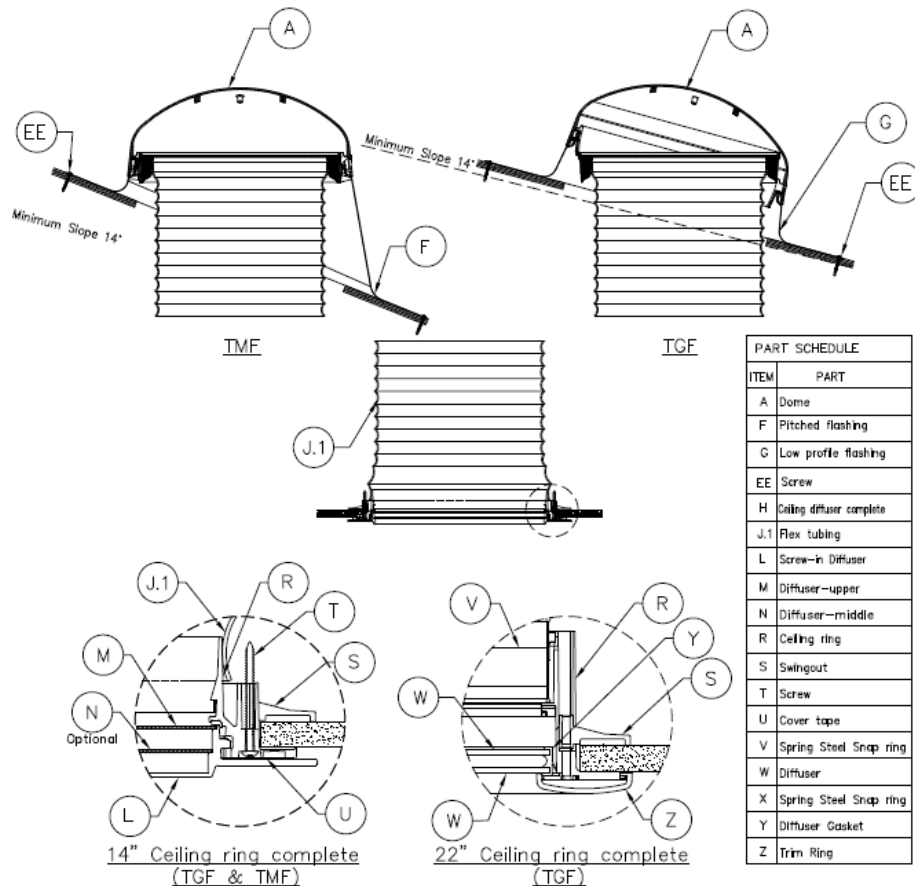


FIGURE 9 – VELUX Sun Tunnel (TGF/TMF) Skylight

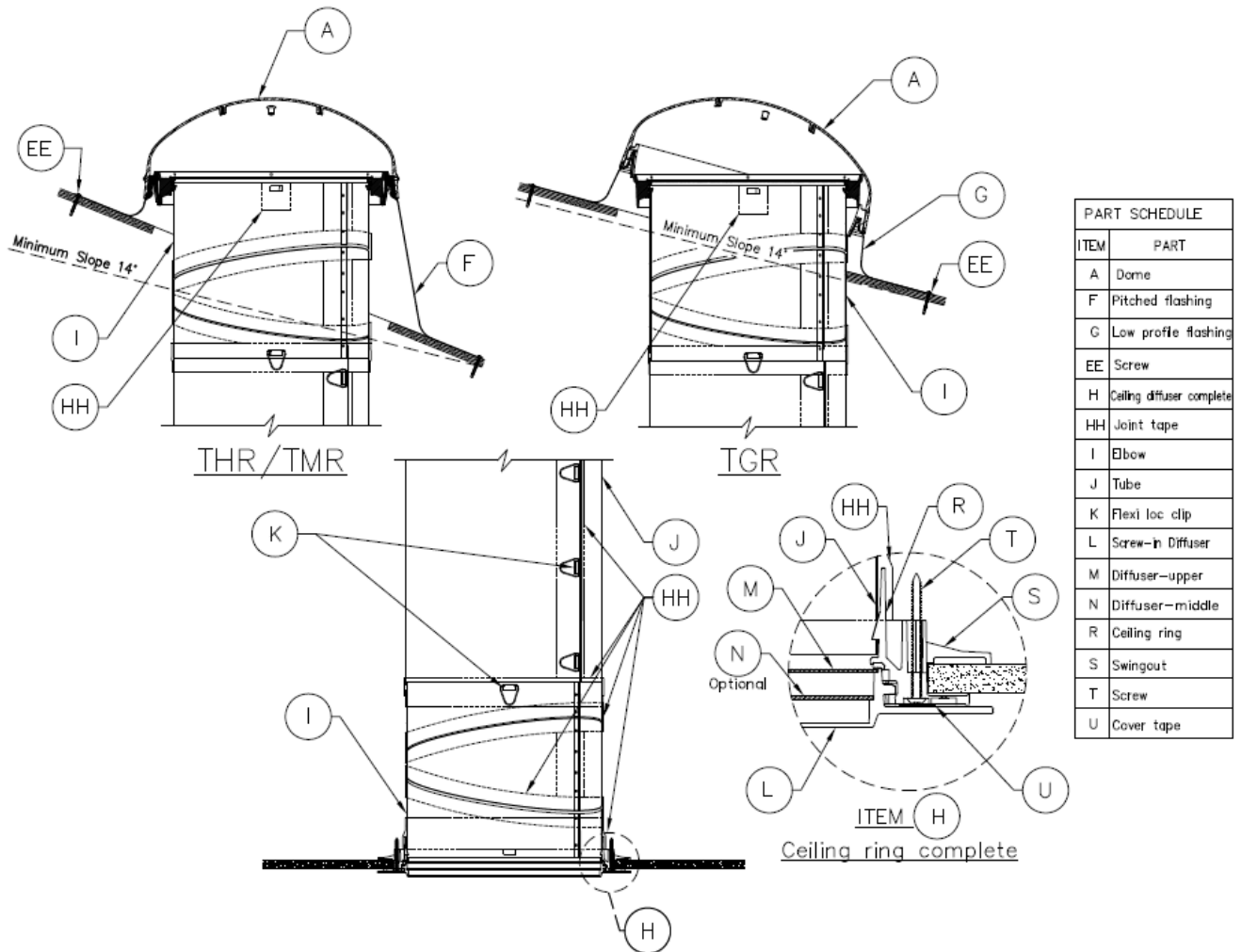


FIGURE 10 – VELUX Sun Tunnel (TGR/THR/TMR) Skylight

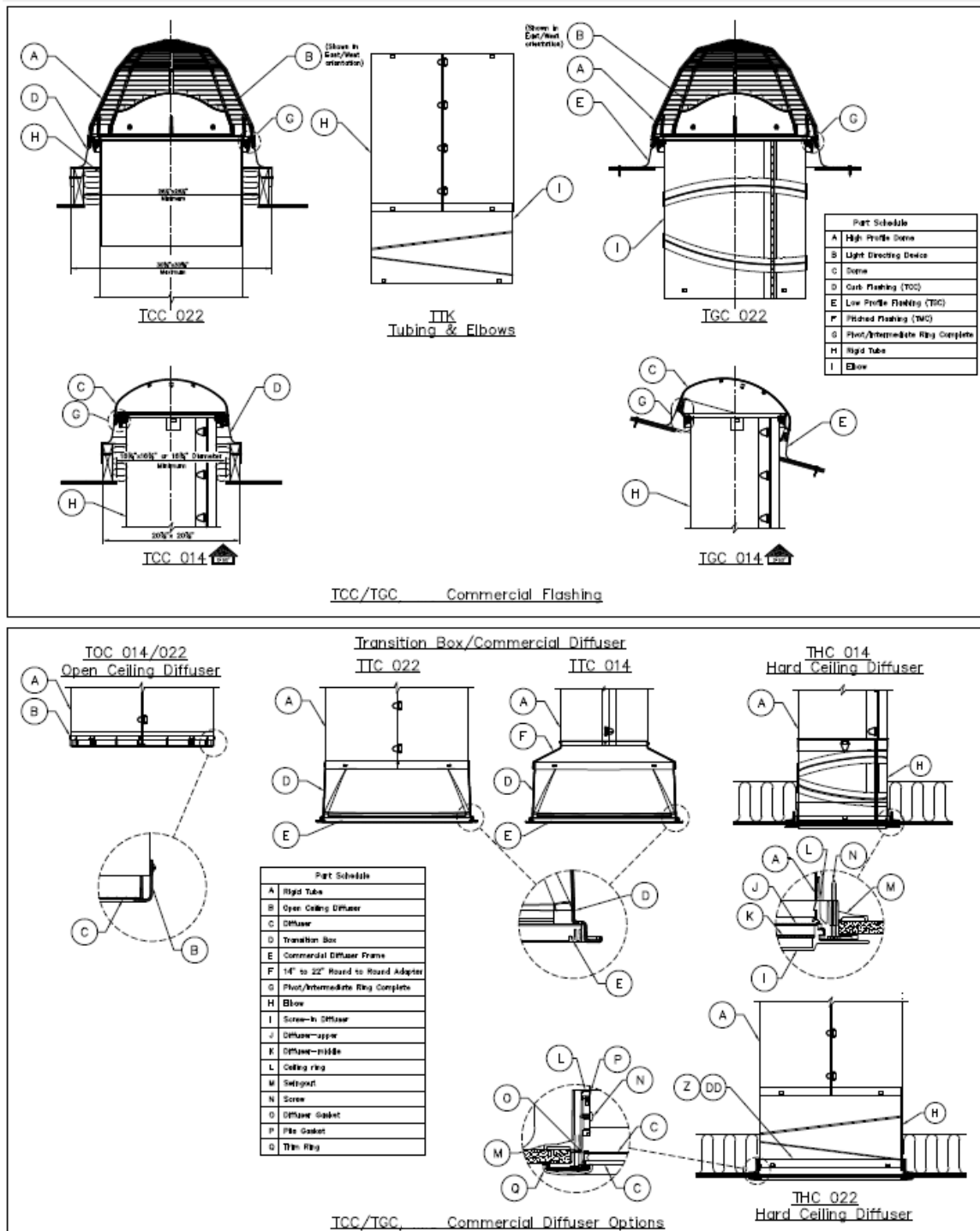
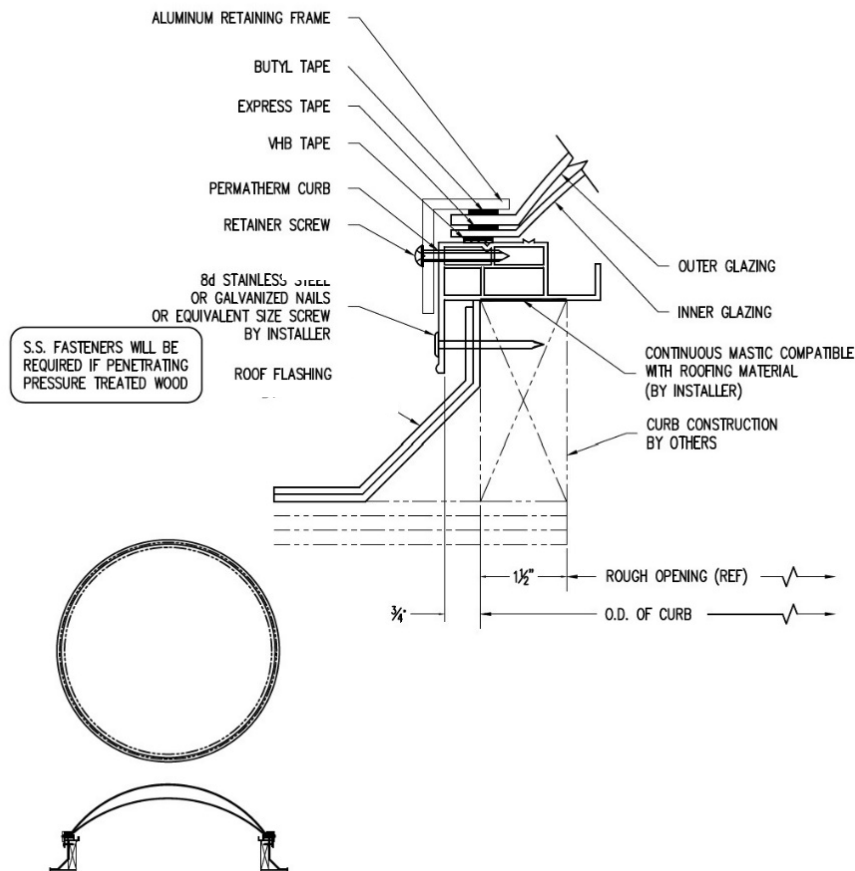


FIGURE 11 – VELUX Sun Tunnel (TCC/TCR/TGC) Skylight
(Note – TCR is similar to TCC 014 with THC Diffuser)

| TABLE 12 – VELUX CC2 Dome Skylights | | | | | | |
|-------------------------------------|---|----------------------------|---------------------------|--|---|--|
| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
| Size Code | Unit size ⁽¹⁾ Outside Diameter (inches) | Downward (PGPos) | Uplift (PGNeg) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| CC2-36 | 34 | +11270 Pa (+235.38 psf) | -9705 Pa (-202.60 psf) | SKP-PG135 round – Size Tested 48" round | 0.1 L/s/m ² (0.02 cfm/ft ²) | 720 Pa (15 psf) |
| CC2-48 | 46 | | | SKP-PG135 round – Size Tested 48" round | | |
| CC2-60 | 57 | +9600 Pa (+200.5 psf) | -7200 Pa (-150.38 psf) | SKP-PG100 round – Size Tested 72" round | | |
| CC2-72 | 70 | | | SKP-PG100 round – Size Tested 72" round | | |

⁽¹⁾ Outside Curb dimensions

⁽²⁾ Based on tested size indicated in Primary Designator



**FIGURE 12– VELUX Curb Mount Plastic Glazed Circular Unit (CC2) Unit Skylights
CC2 Skylight**



EVALUATION REPORT

Number: 199

Originally Issued: 10/08/2010

Revised: 07/12/2024

Valid Through: 09/30/2025

TABLE 13 – VELUX TZR, TZRL and TZRQ Skylights – Glass Weight = 5 psf

| Skylight Description | | NAFS Performance Grades | | Other NAFS Designators | | |
|----------------------|-----------------------------------|-------------------------------|-----------------------------|------------------------------------|---|--|
| Size Code | Unit size ⁽¹⁾ (inches) | Downward (PG _{Pos}) | Uplift (PG _{Neg}) | Primary | Maximum Air Leakage ⁽²⁾ | Max. Pressure with No Water Penetration ⁽²⁾ |
| Non-Impact | 19x19 | +7,190 Pa (+150 psf) | -6,710 Pa (-140 psf) | SKG-PG140 489x489 * (19x19") | 0.1L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |
| Impact | 19 x 19 | +6,000 Pa (+125 psf) | -3,840Pa (-80 psf) | SKG-PG80 489x489 (19x19") | 0.1L/s/m ² (<0.01 cfm/ft ²) | 720 Pa (15 psf) |

TABLE 14: TZR, TZRL and TZRQ Skylights with US Energy Kits – Energy and Comfort¹

| Assembly Names | U-Factor (Btu/ft ² /°F/hr) | Solar Heat Gain Coefficient (SHGC) | Annual Average Visible Transmittance (VT _{annual}) |
|-------------------------------|---------------------------------------|------------------------------------|--|
| TZR, TZRL and TZRQ Non-Impact | 0.46 | 0.38 | 0.39 |
| TZR, TZRL and TZRQ Impact | 0.43 | 0.39 | 0.36 |

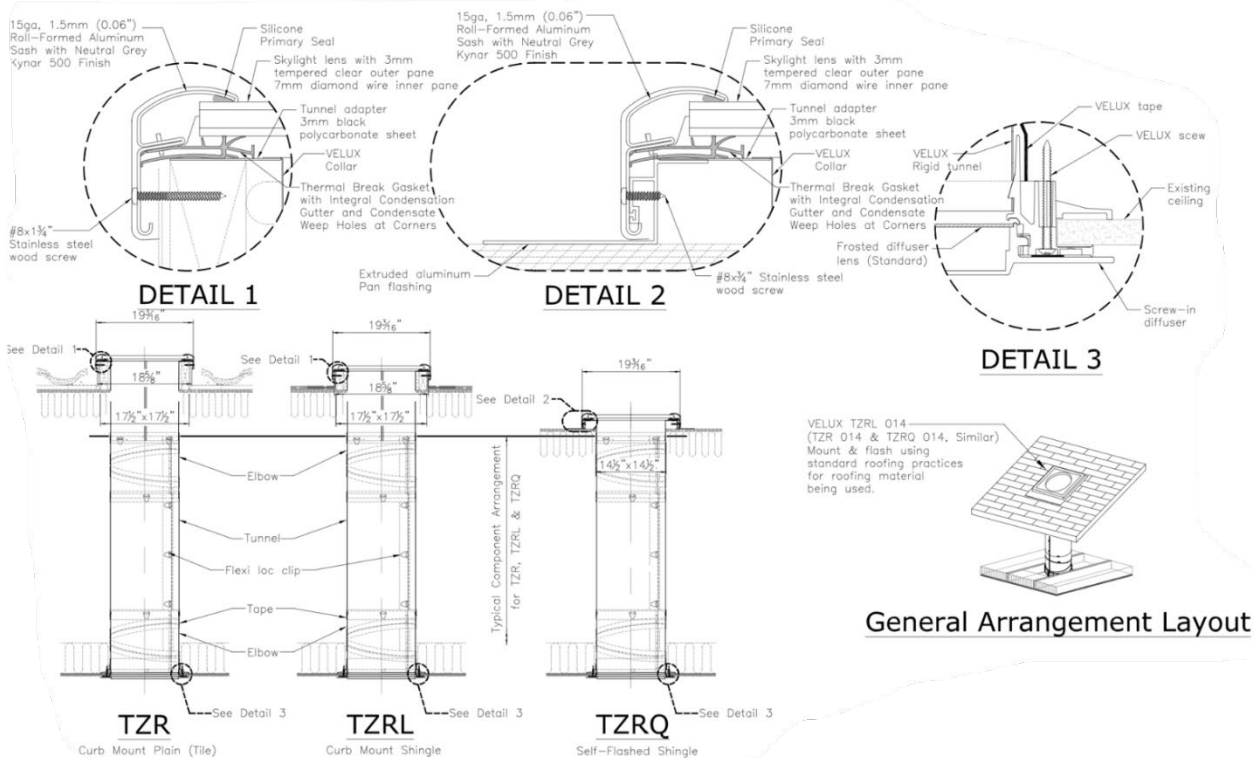


FIGURE 13– VELUX TZR, TZRL and TZRQ Skylights



CALIFORNIA SUPPLEMENT

VELUX AMERICA, LLC
P.O. Box 5001
Greenwood, South Carolina 29648-5001
(864) 941-4828
www.veluxusa.com

**VELUX FS, VS, VSE, AND VSS DECK MOUNT
GLASS-GLAZED UNIT SKYLIGHT
VELUX FCM, VCE, VCS, VCM GSM, TZR,
TZRL, TZRQ and CURB MOUNT GLASS-
GLAZED UNIT SKYLIGHTS
VELUX CC2 CURB MOUNT PLASTIC-GLAZED
CIRCULAR UNIT SKYLIGHTS
VELUX SUN TUNNEL SKYLIGHTS (TCC, TCR,
TGC, TGF, TGR, TMF, and TMR) (PLASTIC-
GLAZED TUBULAR DAYLIGHTING DEVICES)**

CSI Section:
08 62 00 Unit Skylights

1.0 COMPLIANCE WITH THE FOLLOWING CODES

- 2022 California Building Code (CBC)

2.0 REQUIREMENTS:

All information in ER-199, corresponding to compliance under the International Building Code (IBC) also applies to compliance under the CBC. Additional requirements for compliance with the CBC are provided in Section 3.0 of this supplement.

3.0 ADDITIONAL REQUIREMENTS:

3.1 Compliance for Materials Used

Reports of material testing and evaluation in accordance with Clauses 10 and 11 of AAMA/WDMA/CSA 101/I.S.2/A440-17 comply with the applicable requirements of CBC Chapter 7A and Section 1505.1 for fire resistance and Section 2405 and Chapter 26 for light transmitting plastic components. Acrylic Domes are in compliance with CBC Sections 2606 and 2610.

3.2 Glazing Requirements

For those applications subject to the requirements of the Division of the State Architect-Structural Safety/Community Colleges (DSA-SS/CC) or the Office of Statewide Planning and Development (OSHPD 1 & 4), Table 1 of this supplement provides information to verify compliance with the additional provisions of Section 2403.2.1 and Table 2403.2.1 of the CBC, as applicable.

3.3 This supplement expires concurrently with ER-199.

For additional information about this evaluation report please visit www.uniform-es.org or email us at info@uniform-es.org

TABLE 1 –Glass Area, Nominal Frame Lap and Glass Edge Clearance

| Skylight Model | Largest Size Glass Area (ft²) | Nominal Design Values - mm (in.) | | | | | |
|------------------|-------------------------------|----------------------------------|--------------|--------------|----------------------|------------|------------|
| | | Frame Lap | | | Glass Edge Clearance | | |
| | | Sides | Bottom | Top | Sides | Bottom | Top |
| FS | 13.29 | 23 (7/8) | 23 (7/8) | 22 (7/8) | 3 (1/8) | 4 (1/8) | 6 (1/4) |
| VS / VSE / VSS | 12.02 | 12 (1/2) | 14 (1/2) | 14 (1/2) | 4.5 (3/16) | 3 (1/8) | 3 (1/8) |
| FCM | 25.33 | 18 (3/4) | 18 (3/4) | 18 (3/4) | 31 (1-1/4) | 31 (1-1/4) | 31 (1-1/4) |
| VCE / VCM / VCS | 16.51 | 18 (3/4) | 18 (3/4) | 18 (3/4) | 31 (1-1/4) | 31 (1-1/4) | 31 (1-1/4) |
| GSM SkyMax | 30.65 | 17.4 (11/16) | 17.4 (11/16) | 17.4 (11/16) | 5 (0.2) | 5 (0.2) | 5 (0.2) |
| TZR/ TZRL / TZRQ | 25.33 | 18 (3/4) | 18 (3/4) | 18 (3/4) | 31 (1-1/4) | 31 (1-1/4) | 31 (1-1/4) |